

Thank you for purchasing the OMRON E5EWL Temperature Controller. This manual describes the functions, performance, and application methods needed for optimum use of the product.

- Please observe the following items when using the product.
- This product is designed for use by qualified personnel with a knowledge of electrical systems.
- Before using the product, thoroughly read and understand this manual to ensure correct use.
- Keep this manual in a safe location so that it is available for reference whenever required.

**OMRON CORPORATION**

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**Safety Precautions**

**Key to Warning Symbols**  
Indicates a potentially hazardous situation which, if not avoided, is likely to result in minor or moderate injury or property damage. Read this manual carefully before using the product.

**Warning Symbols**  
Do not touch the terminals while power is being supplied. Doing so may occasionally result in minor injury due to electric shock.  
Do not allow pieces of metal, wire cuttings, or fine metallic shavings or filings from installation to enter the product. Doing so may occasionally result in electric shock, fire, or malfunction.  
Do not use the product where subject to flammable or explosive gas. Otherwise, minor injury from explosion may occasionally occur.  
Never disassemble, modify, or repair the product or touch any of the internal parts. Minor electric shock, fire, or malfunction may occasionally occur.  
If the output relays are used past their life expectancy, contact fusing or burning may occasionally occur. Always consider the application conditions and use the output relays within their rated load and electrical life expectancy. The life expectancy of output relays varies considerably with the output load and switching conditions.  
Tighten the terminal screws to between 0.7 and 0.9 N·m. Loose screws may occasionally result in fire.  
Set the parameters of the product so that they are suitable for the system being controlled. If they are not suitable, unexpected operation may occasionally result in property damage or accidents.  
A malfunction in the Temperature Controller may occasionally make control operations impossible or prevent alarm outputs, resulting in property damage. To maintain safety in the event of malfunction of the Temperature Controller, take appropriate safety measures, such as installing a monitoring device on a separate line.

**Suitability for Use**  
OMRON shall not be responsible for conformity with any standards, codes, or regulations that apply to the combination of the products in the customer's application or use of the product. Take all necessary steps to determine the suitability of the product for the systems, machines, and equipment with which it will be used.  
Know and observe all prohibitions of use applicable to this product.  
NEVER USE THE PRODUCTS FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON PRODUCT IS PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.  
See also product catalog for Warranty and Limitation of Liability.

**Precautions for Safe Use**

- Be sure to observe the following precautions to prevent operation failure, malfunction, or adverse effects on the performance and functions of the product. Not doing so may occasionally result in unexpected events.
- The product is designed for indoor use only. Do not use the product outdoors or in any of the following locations:
    - Places directly adjacent to heat radiated from heating equipment.
    - Places subject to splashing liquid or oil or atmosphere.
    - Places subject to direct sunlight.
    - Places subject to dust or corrosive gas (in particular, sulfur dioxide gas and ammonia gas).
    - Places subject to intense temperature change.
    - Places subject to long and continuous vibration.
    - Places subject to vibration and large shocks.
  - Use the product within the rated temperature and humidity ranges.
    - Provide forced-cooling if required.
  - To allow heat to escape, do not block the area around the product. Do not block the ventilation holes on the product.
  - Be sure to wire properly with correct polarity of terminals.
  - Use specified size (M3.5, width 2.2 mm or less) crimped terminals for wiring. To connect bare wires to the terminal block, use copper braided or solid wires with a rated temperature of over 70 °C and a gauge of AWG16 to AWG14 (equal to a cross-sectional area of 0.205 to 2.061 mm<sup>2</sup>). (The stripping length is 6 to 8 mm.) Up to two wires of same size and type, or two crimped terminals can be inserted into a single terminal block.
  - Do not wire the terminals which are not used.
  - Allow as much space as possible between the controller and devices that generate a powerful high-frequency or surge.
    - Separate the high-voltage or large-current power lines from their lines, and avoid parallel or common wiring with the power lines when you are wiring to the terminals.
  - Use this product within the rated load and power supply.
  - Make sure that the rated voltage is applied within two seconds of turning ON the power using a switch or relay contact. If the voltage is stabilized gradually, the power may not reset or output malfunctions may occur.
  - Make sure that the Controller has 30 minutes or more to warm up after turning ON the power before starting actual control operations to ensure the correct temperature display.
  - At a switch or circuit breaker should be provided close to this unit.
    - The switch or circuit breaker should be within easy reach of the operator, and must be marked as a disconnecting means for this unit.
  - Do not use paint thinner or similar chemical to clean with. Use standard grade alcohol.
  - Design system (control panel), etc. considering the 2 second of delay that the controller's output to be set after power ON.
  - The output may turn OFF when shifting to certain levels. Take this into consideration when performing control.
  - The number of non-volatile memory write operations is limited.

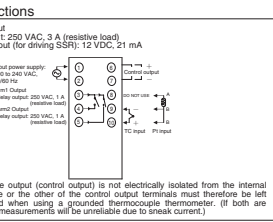
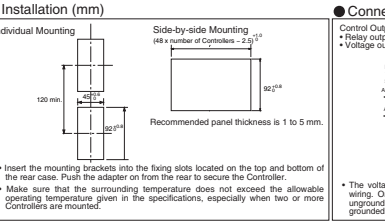
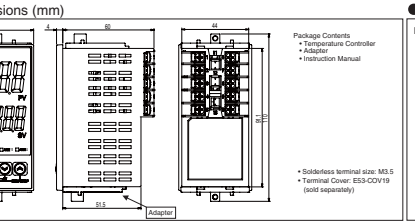
**Specifications**

Power supply voltage	100 to 240 VAC, 50/60 Hz
Operating voltage range	85% to 110% of the rated voltage
Power consumption	3.3 VA (CPL alarm) Approx. 3.3 VA (CPL alarm) Approx. 4.2 VA (CPL alarm) Approx. 4.2 VA (CPL alarm) Approx. 4.2 VA (CPL alarm) Approx. 4.2 VA (CPL alarm)
Sensor type	RTD (Pt100, Pt1000 and IEC 60751-1) R.S. Thermocouple at 200 °C or less, 23 °C (1 digit max.) K, T Thermocouple at 100 °C or less, 23 °C (1 digit max.) Platinum resistance thermometer: Pt100 (JIS B 1604-1987 and IEC 60751)
Indication accuracy	(±0.5% of indication value or ±1°C, whichever is greater)
Indication temperature	23 °C
Control output	Relay output: 250 VAC, 3 A (resistive load) Voltage output (for driving SSR): 12 VDC ±25%—15%, 21 mA
Alarm output	Relay output: 250 VAC, 1 A (resistive load)
Control method	ON/OFF or 2-PID control
Electrical life of relay	100,000 operations
Sampling period	250 ms
Malfunction vibration	10 to 55 Hz, 20 m/s <sup>2</sup> for 1 h each in X, Y and Z directions
Vibration resistance	10 to 55 Hz, 20 m/s <sup>2</sup> for 2 h each in X, Y and Z directions
Malfunction shock	100 m/s <sup>2</sup> , 3 times each in X, Y and Z directions
Shock resistance	30 m/s <sup>2</sup> , 3 times each in X, Y and Z directions
Ambient temperature	10 to 55 °C with no freezing or condensation
Ambient humidity	25% to 85%
Storage temperature	-25 to 65 °C (with no freezing or condensation)
Altitude	2,000 m max.
Recommended fuse	T2A, 250 VAC, time-lag, low-breaking capacity
Weight	Approx. 150 g (Controller only)
Degree of protection	IP20, Rear case: IP20.
Installation environment	Installation category 2, pollution degree 2 (as per IEC 61010-1)
Memory protection	Non-volatile memory (number of write operations: 100,000)

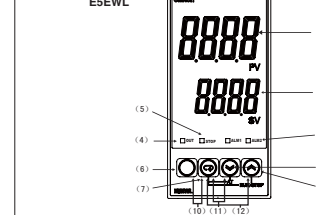
**Wiring**

**Model Number Legends**

E5EWL-□□□	□□□
R	Control output
1	Relay output: 250 VAC, 3 A
0	Voltage output (for driving SSR): 12 VDC, 21 mA
2	Alarm
1	One relay output: 250 VAC, 1 A (resistive load)
2	Two relay outputs: 250 VAC, 1 A (resistive load)
TC	Sensor type
S	Thermocouple (K, J, T, R, or S)
P	Platinum resistance thermometer (Pt100)



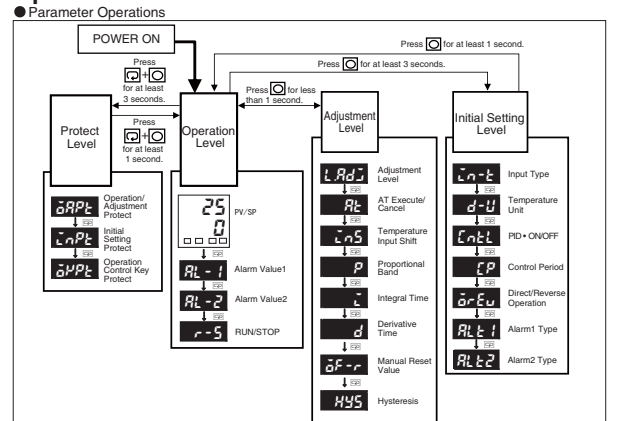
**Front Panel Part Names and Functions**



- Display No. 1 Displays the process value (PV) or parameter.
- Display No. 2 Displays the set point (SP) or parameter setting.
- ALM1 (ALM2) Lit while the alarm (alarm2) is ON. Not lit while the alarm is OFF.
- OUT Lit while the control output is ON. Not lit while the control output is OFF.
- STOP Not lit during operation. Lit while operation is stopped.
- Mode Key Level Key: Changes the setting level.
- Mode Key Mode Key: Changes the parameter within the setting level.

- Down Key: Reduces the setting.
  - Up Key: Increases the setting.
  - Press these keys for at least 3 seconds in Operation Level or Adjustment Level to go to Protect Level.
  - Press these keys for at least 1 second in Protect Level to return to Operation Level.
  - Press these keys for at least 2 seconds to start or stop autotuning.\*1
  - Press these keys for at least 2 seconds to start or stop autotuning.\*2
- \*1: These keys are disabled when starting and stopping autotuning has been disabled with operation control key protection.  
\*2: These keys are disabled when starting and stopping operation has been disabled with operation control key protection.

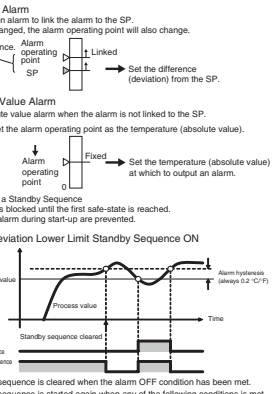
**Operation Menu**



**Alarms**

Setting	Alarm type	Positive alarm value (X)	Negative alarm value (X)	Deviation/absolute value alarm
0	No alarm	Output OFF	Output OFF	Deviation alarm
1	Deviation upper/lower limit	Always ON	Always ON	Deviation alarm
2	Deviation upper limit	Always ON	Always ON	Deviation alarm
3	Deviation lower limit	Always ON	Always ON	Deviation alarm
4	Deviation upper/lower range	Always OFF	Always OFF	Deviation alarm
5	Deviation upper/lower limit standby sequence ON	Always OFF	Always OFF	Deviation alarm
6	Deviation upper limit standby sequence ON	Always OFF	Always OFF	Deviation alarm
7	Deviation lower limit standby sequence ON	Always OFF	Always OFF	Deviation alarm
8	Absolute value upper limit	Absolute value alarm	Absolute value alarm	Absolute value alarm
9	Absolute value lower limit	Absolute value alarm	Absolute value alarm	Absolute value alarm
10	Absolute value upper limit standby sequence ON	Absolute value alarm	Absolute value alarm	Absolute value alarm
11	Absolute value lower limit standby sequence ON	Absolute value alarm	Absolute value alarm	Absolute value alarm
12	Do not set.			

The default alarm type is 2.



**Parameter Tables**

**Step 1 Initial Setting Level: Used to set basic specifications.**

Display	Parameter name	Description	Setting/monitoring range	Default
d-U	Input type	Set the input sensor type.	Refer to table on the right.	0 or B
d-U	Temperature Unit	Set the unit for temperature input to Celsius (°C) or Fahrenheit (°F).	(°C)/(°F)	°C
CP	PID + ON/OFF	Set either 2-PID control or ON/OFF control.	ON/OFF	ON/OFF
CP	Control Period	Set the time-proportional control period for the control output. (Displayed only when PID control is selected.)	05, 1 to 99	20 or 2 (s)
SP-EV	Direct/Reverse Operation	Set either reverse action (heating control) or direct operation (cooling control).	SP-EV (reverse control) or SP-EV (direct control)	ON (reverse control)
RL-1	Alarm 1 Type	Set the alarm type.	Refer to table on the right.	Deviation upper limit
RL-2	Alarm 2 Type	Set the alarm type.	Refer to table on the right.	Deviation upper limit

**Step 2 Operation Level: Used to monitor the process value and to set the set point, alarm value, etc.**

Display	Parameter name	Description	Setting/monitoring range	Default
—	PV/SP	Monitor the process value and set the set point.	—	SV: 0 (°C)
RL-1	Alarm value1	Set the alarm value. The location of the decimal point depends on the input type.	-1999 to 9999	0 (°C)
RL-2	Alarm value2	Set the alarm value. The location of the decimal point depends on the input type. (Displayed only when PID control is selected.)	-1999 to 9999	0 (°C)
—	Start and stop control operation!		0 to 50.0	RUN

**Step 3 Adjustment Level: Used to tune parameters and set control parameters.**

Display	Parameter name	Description	Setting/monitoring range	Default
L-Adj	Adjustment Level	This display indicates that you have moved to Adjustment Level.	—	—
AT	AT Execute/Cancel	Starts and stops autotuning. (Displayed only when PID control is selected.)	OFF/ON	OFF
ΔS	Temperature Input Shift	Set a compensation value for the temperature input in increments of 0.1 °C or 0.1 °F.	-99.9 to 99.9	0.0 (°C)
P	Proportional Band	Set the proportional band in increments of 0.1 % (Displayed only when PID control is selected.)	0 to 99.9	8.0 (%)
I	Integral Time	Set the integral time in increments of 1 s. (Displayed only when PID control is selected.)	0 to 999.9	233 (s)
D	Derivative Time	Set the derivative time in increments of 1 s. (Displayed only when PID control is selected.)	0 to 999.9	40 (s)
SP-EV	Manual Reset Value	Set the manipulated value to use for P or PD control (I=0). The offset will be canceled.	0.0 to 100.0	50.0 (%)
HYS	Hysteresis	Set the hysteresis to use to achieve stable operation when switching the control output ON/OFF during ON/OFF control. (Displayed only when ON/OFF control is selected.)	0 to 99.9	1.0 (°C)

**Step 4 Protect Level: Used to set parameters to restrict key operations.**

Display	Parameter name	Description	Setting/monitoring range	Default
OP-Prot	Operation/Adjustment Protect	Set protection for Operation Level and Adjustment Level.	Refer to table on the right.	0
IS-Prot	Initial Setting Protect	Set protection for Initial Setting Level.	Refer to table on the right.	1
OP-Prot	Operation Control Key Protect	Set protection for the AT Key and RUN/STOP Key (operation control keys).	Refer to table on the right.	0

**Input type: Thermocouple**

Input	Setting	Setting range (°C)	Setting range (°F)
K	0	-200 to 1500	-300 to 2300
J	1	-20 to 2000	0 to 900.0
J	2	-100 to 850	-100 to 1500
J	3	-20 to 400.0	0.0 to 750.0
T	4	-200 to 400	-300 to 700
R	5	-199.9 to 400.0	-199.9 to 700.0
R	6	0 to 1700	0 to 3000
S	7	0 to 1700	0 to 3000

The default input type is 0.

**Protection**

**Operation/Adjustment Protection**

Level	Setting	0	1	2	3
Process value	OP	○	○	○	○
PV/SP	OP	○	○	○	○
Others (Alarm Value)	OP	○	○	○	○
Adjustment Level	OP	○	○	○	○

Default: 0  
○: Can be displayed and changed.  
○: Can only be displayed.  
×: Display or changing to another level is not possible.

**Initial Setting Protection**

Level	Setting	0	1	2	3
Initial Setting Level	OP	○	○	○	○

Default: 1  
○: Can be displayed and changed.  
×: Display or changing to another level is not possible.

**Input type: Platinum Resistance Thermometer**

Input	Setting	Setting range (°C)	Setting range (°F)
P100	8	-200 to 850	-300 to 1500
P100	9	-199.9 to 500.0	-199.9 to 900.0

The default input type is 8.

**Troubleshooting**

Display	Meaning	Action
SErr (SErr)	Input error <sup>1</sup>	Check the wiring of inputs, disconnections, short circuits and input type.
E111 (E111)	RAM memory error	Turn the power OFF then back ON again. <sup>2</sup>
E111/5US (E111/5US)	Non-volatile memory memory error	Press the '0' and '9' keys for at least 3 seconds to initialize the settings and clear the non-volatile memory error. <sup>2</sup>

<sup>1</sup>: The control output and the alarm output will turn OFF when an error occurs.  
<sup>2</sup>: If the SErr, the alarm output will be processed for a high temperature error.)  
<sup>3</sup>: If the input value exceeds the display limit (-1999 to 9999) but is still within the control range, cccc will be displayed for values under -1999.  
Under these conditions, the control output and alarm output will operate normally.

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感谢您购买欧姆龙E5EWL数字式温度控制仪。为了您更好的使用这一产品,该手册描述了其功能、特性以及应用方法。请在使用该产品时注意以下事项:

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安全警告

警告符号的要点

警告 表示潜在的紧急情况,如不加以防止,很可能导致轻度或中度的人身伤害,或财产损坏。在使用该产品前应仔细阅读本手册。

警告符号

当电源带电时,不要接触端子。这样可能会导致电击或电击伤害。不要将该产品用于有易燃易爆气体的场合。绝对不要拆卸、改造以及修理本产品或接触任何内部元件。如有发生电气火灾或爆炸的危险,应立即切断电源。

使用的适用性

欧姆龙不负责遵守任何使用该产品进行集成的用户产品的标准、章程或规则。采取一切必要的步骤来决定该产品对采用该产品的系统、机器和设备的适用性。了解并遵守一切使用该产品的手册以确保正确的使用。该产品在整套系统或系统中适当使用,并符合欧姆龙产品的安全标准。

安全使用注意事项

- 了解以下警告以避免操作失误、误操作或产品损坏、功能的相反效果。如果不这样做,可能导致不可预期的事情发生。1) 本产品仅设计为室内使用。不要将该产品用在室外或者下列地点:有液体或油气飞溅的地方;有粉尘或有腐蚀性气体(特别如硫化物气体和氨气)的地方;温度剧烈变化的地方;结露和结霜的地方;有强电磁干扰的地方。2) 在额定温度和精度范围内使用/存储设备。必要时应采取主动冷却。3) 允许温度波动,不要将温度产品暴露在真空的空间。不要将产品的通风孔。4) 连接产品的线性反馈的接线。5) 使用指定尺寸(M3.5,小于等于7.2mm宽)的接线端子进行接线。对于端子,请使用符合IEC 60362-2003(IEC 60362-2003)且额定温度高于70°C的铜线或铝线心铜线。(铜线长度应≤6m)一个端子内最多最多插入两根相同型号尺寸的导线或接线端子。6) 不用的端子不要接线。7) 在控制柜内,应留出足够的散热和通风的空间,以便产品保持良好的散热。在端子排附近避免与电源线共同布线。8) 在额定温度和精度范围内使用该产品。9) 使用开关或继电器触点以确保在再秒内将电压降为额定电压。如果电压是逐渐上升的,电源可能无法复位或者发生输出动作。10) 在接通电源到开始实际操作前确保温度控制器进行30分钟以上的预热,以保证正确的温度显示。11) 在该产品的附近应该有开关或者断路器。开关或者断路器应该在操作者便于到达的地方,并且有明显的断开标志。12) 不要使用油漆稀释剂或同类化学清洁剂清洗该产品。使用标准等级的酒精。13) 在设计系统(如控制回路)的时候,需要考虑到控制器的输出在电路上电后有2秒的延时。14) 在改变单一传感器的输出可能置OFF,在实际操作的时候需要考虑到这一点。15) 非英文内的写次数字是有用的。

规格

Table with 2 columns: Parameter (e.g., 供电电压, 工作电压范围, 传感器类型) and Specification (e.g., AC100-240V 50/60Hz, 额定电压的±10%, 热电阻: K, U, T, R, S).

配线

Formal specifications for wiring, including terminal block details, connection diagrams for single and multiple installations, and connection table for control outputs.

前面板的名称和动作

Diagram of the E5EWL front panel with numbered callouts (1-12) and a corresponding legend explaining the functions of each button and display element.

操作菜单

Flowchart of the menu navigation process, starting from power input and moving through protection, operation, adjustment, and initial setting menus.

报警种类

Table of alarm types (e.g., 无报警功能, 偏差上下限, 绝对值上下限) with their respective settings and output behaviors. Includes a graph showing alarm response over time.

设定数据一览

Table listing all settable parameters (e.g., 输入类型, 温度单位, 控制周期) with their default values and adjustment ranges.

输入类型: 热电偶

Table for thermocouple input settings, including input type (K, J, T, R, S), range, and resolution.

输入类型: 铂电阻

Table for platinum resistance input settings, including input type (Pt100), range, and resolution.

错误显示 (故障诊断)

Table for error codes (e.g., E11, E12, E13) and their corresponding troubleshooting actions.

保护功能

Diagram and table showing protection functions like 操作/调整保护 and 初始设定保护, including menu navigation and confirmation steps.

联系方式

Contact information for Omron (China) Co., Ltd., including address, phone numbers, and website.



这是一款A类产品,在住宅区可能会产生无线电干扰,所以要求采取适当的措施来减少干扰。